

The best just got better!

IFSQN are proud to announce the launch of our SQF Code Implementation Package which is an ideal package for Food Manufacturers looking to meet the requirements of SQF Code Edition 7.2.

SQF Code is a HACCP Based Supplier Assurance Code for the Food Industry, is benchmarked by GFSI and widely recognized throughout the world.

This comprehensive package is designed to assist in achieving SQF Certification and contains extensive implementation tools and unrivalled comprehensive SQF documentation system templates.

Ensure your Food Safety Quality Management System meets SQF Code Edition 7.2 with our easy to use SQF Food Safety Quality Management System.

Included in our SQF Food Safety and Quality Management System Package:

- ✓ Food Safety Management System Procedures
- √ Food Safety Management System Record Templates
- ✓ Food Safety Management System Implementation Workbook
- ✓ HACCP Manual
- ✓ Interactive HACCP Training & Exam
- ✓ Validation & Verification Records
- ✓ SQF FSQMS Verification Audit Templates
- ✓ Internal Auditor Training & Exam
- ✓ SQF Code Training Modules 2 & 11
- ✓ Laboratory Quality Manual
- ✓ Free online support via e-mail

As well as being updated to meet the requirements of SQF Code Edition 7.2 this new SQF Code Implementation Package includes additional management tools. New in this product launch:

- ✓ Unannounced Audit Guidance
- ✓ Allergen Management Module & Risk Assessment Tool
- ✓ Supplier Risk Assessment Tool
- ✓ Product Development Module
- ✓ SQF HACCP Calculator
- ✓ Complaint Management Guidelines & Analyser
- ✓ Extended Internal Audit Training
- ✓ Verification Schedule Risk Assessment Tool and Template

Click here to order the SQF Code Implementation Package

Food Safety Quality Management System



The package contains 68 comprehensive top level procedures templates that form the foundations of your Food Safety Management System so you don't have to spend 1,000's of hours writing compliant procedures. Procedures match the relevant clause of the SQF Code for ease of implementation and include:

- QM 2.1.1 Food Safety and Quality Policy and Objectives
- QM 2.1.2 Responsibility Authority and Communication
- QM 2.1.3 Food Safety and Quality Management System
- QM 2.1.4 Management Review
- QM 2.1.5 Customer Complaint Handling
- QM 2.1.6 Business Continuity Planning
- QM 2.2.1 Document Control
- QM 2.2.2 Record Control
- QM 2.3.1 Product Development
- QM 2.3.2 Raw and Packaging Materials
- QM 2.3.3 Contract Services
- QM 2.3.4 Contract Manufacturers
- QM 2.3.5 End Product Specifications
- QM 2.4.1 Customer, Statutory and Regulatory Conformance
- QM 2.4.2 Food Safety Fundamentals
- QM 2.4.3 Food Safety Plan
- QM 2.4.4 Food Quality Plan
- QM 2.4.5 Control of Purchased Materials and Services
- QM 2.4.5 Verification of Purchased Materials and Services
- QM 2.4.6 Control of Non-Conforming Product or Equipment
- QM 2.4.7 Product Rework
- QM 2.4.8 Product Release
- QM 2.4.9 Stock Control

- QM 2.5.1 SQF System Verification
- QM 2.5.2 Validation, Improvement and System Updating
- QM 2.5.3 Verification Schedule
- QM 2.5.4 Verification of Monitoring Activities
- QM 2.5.5 Corrective Action and Preventative Action
- QM 2.5.6 Laboratory Quality Manual
- QM 2.5.7 Internal Audits
- QM 2.6.1 Product Identification
- QM 2.6.2 Traceability System
- QM 2.6.3 Product Recall
- QM 2.7 Site Security
- QM 2.8.1 Identity Preserved Foods
- QM 2.8.2 Allergen Management
- QM 2.9 Training
- QM 11.2.1-8 Construction & Control of Product Handling & Storage
- QM 11.2.9 Premises and Equipment Maintenance
- QM 11.2.10 Calibration
- QM 11.2.11 Management of Pests and Vermin
- QM 11.2.12 Equipment, Utensils and Protective Clothing
- QM 11.2.13 Cleaning and Sanitation
- QM 11.3 Personnel Hygiene and Welfare
- QM 11.3.2 Handwshing to do
- QM 11.3.3 Clothing
- QM 11.3.4 Jewellery Policy
- QM 11.3.5 Control of Visitors and Contractors
- QM 11.3.6 Staff Amenities
- QM 11.3.7 9 Staff Facilities
- QM 11.3.10 Lunch Rooms
- QM 11.3.11 First Aid
- QM 11.4 Hygiene Code of Practice
- QM 11.5 Water and Ice Supply
- QM 11.5.2 Monitoring Water Microbiology and Quality
- QM 11.5.7 Air Quality
- QM 11.6 Storage and Transport
- QM 11.6.6 Loading, Transport and Unloading Practices
- QM 11.7 Control of Operations
- QM 11.7.5 A Glass Policy
- QM 11.7.5 B Control of Brittle Materials
- QM 11.7.5 C Glass & Brittle Material Breakage Procedure
- QM 11.7.5 Control of Foreign Matter Contamination
- QM 11.7.6 Detection of Foreign Objects



QM 2.1.1 Food Safety and Quality **Policy and Objectives**

The company's food safety and quality policy is to provide competitive products and services of the highest standards of performance and reliability. By achieving this goal the company will consistently satisfy the mutually agreed needs and expectations of its customers, achieve business success and ensure that our products are always safe to consume and conform to statutory and regulatory requirements.

Senior Management are committed to implementing and maintaining an effective SQF System and to support its ongoing improvement through adoption of a food safety quality management system containing food safety policies and procedures that meet legal requirements, and industry best practices so reflecting the competence of the company to customers and independent authorities. As part of this commitment Senior Management have established processes to improve the effectiveness of the SQF System to demonstrate continuous improvement.

The Company recognises that a successful food safety culture can be achieved only by following safe working practices and procedures developed through effective hazard analysis, training and experience. In order to achieve these aims, a robust Hazard Analysis Critical Control Points System (HACCP) has been introduced following a full hazard analysis of all food related operations. All instructions and control mechanisms within HACCP are designed to control any risk to food safety.

To ensure success of this policy Senior Management are directly responsible for food safety and quality by ensuring adequate; organisation and support, equipment and facilities, training and education of all employees, reviewing and auditing performance, and driving continuous improvement. The senior management ensure adequate resources are available to achieve food safety and quality objectives and to support the development, implementation and maintenance and ongoing improvement of the SQF System. Detailed organisational arrangements and food safety responsibilities for all levels of management are contained in the food safety and quality manual.

Achievement of this policy involves all staff being individually responsible for the quality of their work, resulting in a continual improvement culture and working environment for all. All employees are provided with the food safety training necessary to enable them to perform their tasks and are responsible for ensuring that they do so in a hygienic manner so that the safety of the food they handle is not put at risk. All employees are required to Document Reference QM 2.1.1 Food Safety and Quality Policy and Objectives Revision 1 1th May 2012 Owned by: Technical Manager Authorised By: Managing Director



QM 2.1.2 Responsibility Authority and Communication

Appendix 2 Food Safety Responsibilities

Process	Responsible Persons	Activity				
Purchases	Purchasing Manager	Purchase ingredients from approved and certified sources				
		Ensure purchase orders comply with applicable specifications				
	Technical Manager	Ensure adequate information on supply application form				
		Ensure suppliers adhere to supply handling practices Perform suppliers audit or review supply status where necessary				
Receiving and	QA/QC &	Compare PO and DO or check contracts as per				
warehousing	Store Executives	Suppliers Specifications criteria (if applicable) Check receiving temperature, pest infestations,				
		quality, packing conditions and truck hygiene. Observe unloading practices				
		Handle incoming goods as per documented				
		procedures Ensure Good Storage Practices and FIFO rotation principles				
Preparation of Ingredients	QA/QC, Production	Follow safe food preparation and handling practices Check environmental hygiene and safety				
	Manager & Production	Check equipment process performance and				
	Executive	Check water quality and safety				
Production	QC/QC,	Check raw materials identification and traceability Maintain product recipes and characteristics				
	Production Manager.	Do not modify recipes prior to approval from top management				
	Supervisor &	Follow safe food handling practices				
	Operators	Ensure Good Manufacturing Practices are adhered to				
		Follow cleaning and sanitation standards and				

Follow cleaning and sanitation

Fourment Reference QM 2.1.2 Responsibility Authority and Communication

Revision 1.1th May 2012

Owned by: Technical Manager

Authorised By: Managing Director





QM 2.1.3 Food Safety Quality Management System

Introduction

The company has planned, established, documented and implemented a food safety and quality management system for the site, which is maintained in order to continually improve its effectiveness in accordance with legislation, international standards and best industry practice. The company has planned and developed the processes that contribute to meeting the requirements of these standards and producing safe products.

The scope of the Food Safety Quality Management System includes all product categories, processes and activities conducted on site. These requirements are with the policies and objectives of the site and include those of the SQF Code.

The Food Safety Quality Manual demonstrates due diligence of the company in the effective development and implementation of the food safety management system. These documents are fully supported by the completion of the records specified in this manual for the monitoring of planned activities, maintenance and verification of control measures and by taking effective actions when non-conformity is encountered.

Food Safety

The company is committed to supplying safe products for consumption. As part of this commitment, all products and processes used in the manufacture of food products are subject to food safety hazard analysis based on the Codex Alimentarius guidelines to the application of a HACCP system. All food safety hazards, that may reasonably be expected application of a five a spacetim. All roots affectly maken's that may be assumely use expected to occur, are identified by this process and are then fully evaluated and controlled so that our products do not represent a direct or indirect risk to the consumer. New information regarding food safety hazards is continually reviewed by the Food Safety team to ensure that the Food Safety and Quality Management system is continually updated and complies with the latest food safety requirements.

Should the company be required to outsource any process that may affect product conformity to the defined standards of the Food Safety Quality Management System

Document Reference QM 2.1.3 Food Safety Quality Management System Revision 1 $\,^{1^{\rm st}}$ May 2012 Owned by: Technical Manager Authorised By: Managing Director





QM 2.1.6 Business Continuity Planning

A member of the team must brief the Managing Director on the situation. All written communications should be authorised by the Managing Director

It is the responsibility of the team to initiate an action programme which must be recorded in the incident log.

The Crisis Management Team have the total authority to delegate actions to anyone within the company throughout the duration of the crisis

The Crisis Management Team consider prescribed contingency plans available to them to ensure continued supply of safe product to the market place. Where products which have been released from the site may be affected by an incident consideration is given to the need to withdraw or recall products. The Managing Director is responsible for decision making, oversight and initiating actions arising from a crisis management incident. Once a decision is made the Managing Director authorises the plan which is then put into action.

The business continuity plan will include:

The roles and responsibility of the crisis management team members The controls implemented to ensure a response does not compromise product safety The measures to isolate and identify product affected

The measures taken to verify the acceptability of food prior to release The responsibility for continued internal communications and communicating with authorities, external organizations and media

The Crisis Management Team will challenge the procedure on a yearly basis.

A formal review by the Crisis Management Team must take place following the procedure having been implemented to ensure the necessary corrective action has been taken and all written procedures have been updated where necessary. A record of the reviews and verification of the business continuity plan is maintained.

Document Reference QM 2.1.6 Business Continuity Planning Revision 1 1¹⁰ May 2012 Owned by: Technical Manager Authorised By: Managing Director



Food Safety Management System Record Templates

The package contains a comprehensive range of 60 easy to use food safety record templates:

QMR 001Management Review Minutes

QMR 002Training Record

QMR 003Product Release Record

QMR 004Design and Development Records

QMR 005Supplier Assessment Record

QMR 006Validation Record

QMR 007Identification and Traceability Record

QMR 008Register of Customer Property

QMR 009Calibration Record

QMR 010Internal Audit Record

QMR 011Records of Non-conforming Product

QMR 012Corrective Action Request Form

QMR 013Preventative Action Request Form

QMR 014Supplier Self Assessment and Approval Form

QMR 015Equipment Commissioning Record

QMR 016Return to Work Form

QMR 017Hygiene Policy Staff Training Record

QMR 018Complaint Investigation Form

QMR 019Prerequisite Audit Checklist

QMR 020Knife Control Record

QMR 021Knife Breakage Report

QMR 022Goods in Inspection Record

QMR 023Equipment Cleaning Procedure

QMR 027Cleaning Schedule

QMR 028Cleaning Record

QMR 029Engineering Hygiene Clearance Record

QMR 030Glass and Brittle Plastic Register

QMR 031GMP Audit Checklist

QMR 032Vehicle Hygiene Inspection Record

QMR 033Outgoing Vehicle Inspection Record

QMR 034Pre Employment Medical Questionnaire

QMR 035Visitor Questionnaire

OMR 036Product Recall Record

QMR 037Shelf Life Confirmation Record

QMR 038Accelerated Keeping Quality Log

QMR 039Goods In QA Clearance Label

QMR 040Maintenance Work Hygiene Clearance Form

QMR 041Changing Room Cleaning Record

QMR 042Colour Coding Red Process Areas

QMR 043Daily Cleaning Record for Toilets and Changing Rooms

QMR 044Drain Cleaning Procedure Filler Areas

QMR 045General Cleaning Procedure

QMR 046Product QA Clearance Label

QMR 047CIP Programmes Log

QMR 048Sample Filler Cleaning Record

QMR 049Pipe Diameter Flow Rate Conversion Table

QMR 050QC Online Check Sheet

QMR 051 Non Conformance Notification

QMR 052 CIP Chemical Log

QMR 053 Double Hold Label

QMR 054 Supplier Register

QMR 055 Chemical Register

QMR 056 Non Approved Supplier Sample Plan

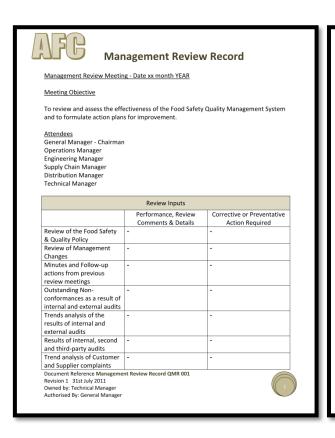
QMR 057 Warehouse Cleaning Record

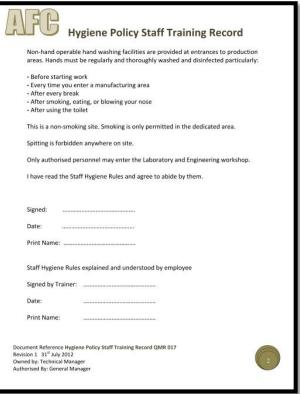
QMR 058 Product Recall Trace

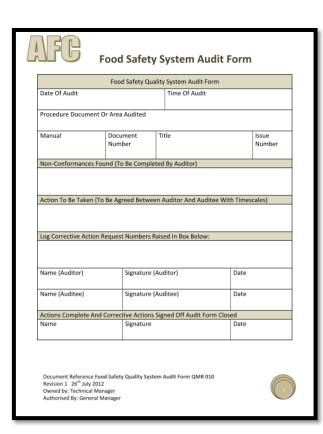
QMR 059 Product Recall Test Record

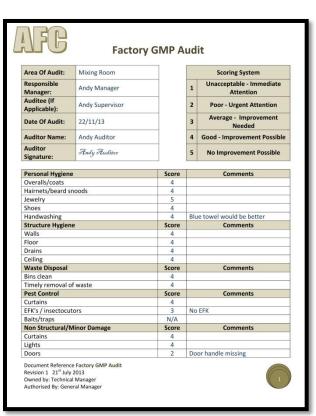
QMR 060 Document Master List

ate Prod			inimum 82°		Blast Chill to less than 8°C in less than 2 Hours				
riot	uct Time into Cooker	Time out of Cooker	Total Cooking Time	Core temp *(°C)	Time Started Cooling	Time Finished Cooling	Core temp *(C ⁰)	Comments / actions taken	Signature
Probe the centre	of the food. Ensur	e the thermo	meter probe	is cleaned	d and disinfe	ected before	and after	use.	
Food Service Ma	nager Check								
Date									





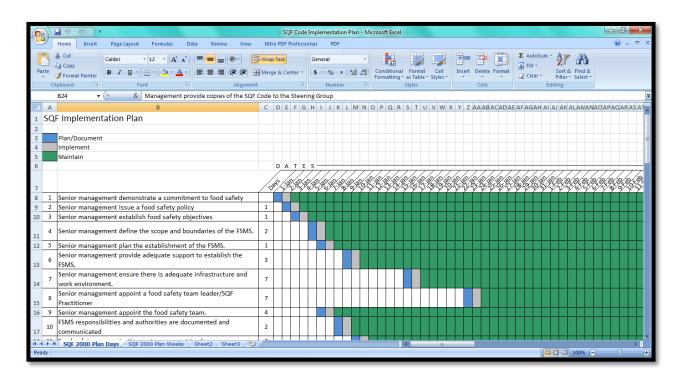




Food Safety Management System Implementation Workbook

Included with this comprehensive SQF Food Safety and Quality Management System package is an Implementation Workbook and an SQF Implementation Project Planner.





HACCP Manual

The HACCP manual documents of the Food Safety Quality Management System Procedures are pre-fixed HACCP and are as follows:

HM 1 HACCP System

HM 2 HACCP Team

HM 3 HACCP Prerequisites

HM 4 HACCP Scope and Product Information

HM 5 HACCP Intended Use

HM 6 HACCP Flowcharts

HM 7 HACCP Flowchart Verification

HM 8 Hazard Identification

HM 9 Hazard Assessment

HM 10 Identification and Assessment of Control Measures

HM 11 Identification of Critical Control Points (CCPs)

HM 12 Establishing Critical Limits for each CCP

HM 13 Establishing a Monitoring System for each CCP

HM 14 Establishing a Corrective Action Plan

HM 15 Establishing Verification Procedures

HM 16 Establishing HACCP Documents and Records

HM 17 Review of the HACCP Plan

HM 18 Flow Diagram

HM 19 Product Description

HM 20 Hazards

HM 21 HACCP Validation

HM 22 HACCP Plan

HM 23 HACCP Verification Audit Summary

HM 24 HACCP Instruction 1

HM 25 HACCP Instruction 2

HM 26 Hazard Instruction 3

HM 27 HACCP Definitions

HM 28 HACCP Verification Record

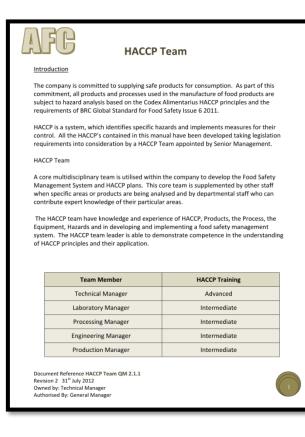
HM 29 HACCP Steering Group Review

HM 30 Raw Material Summary

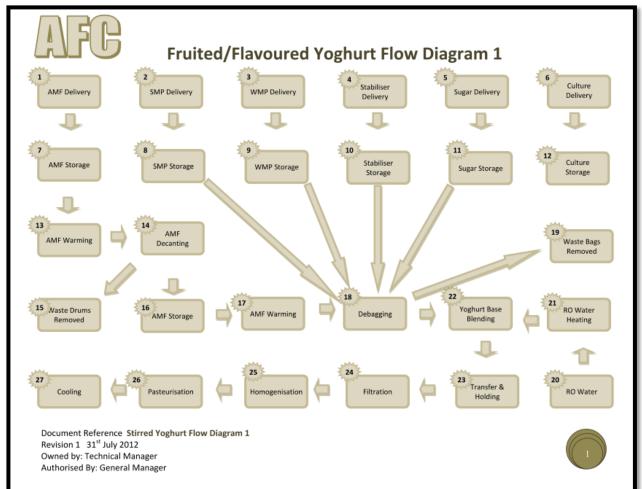
HM 31 Finished Product Summary

HM 32 Decision Tree

HM 33 HACCP Planner



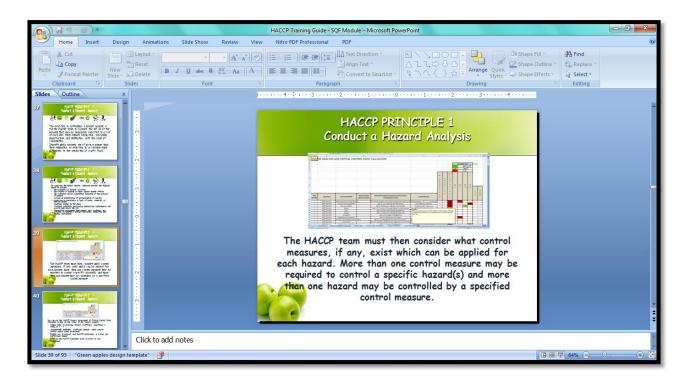
Hazard Identification						
Food Safety Hazard Analysis Prompt						
1	Are the raw materials, ingredients or food contact packaging likely to have					
2	microbiological hazards present? (Refer to Biological Hazards worksheet) Are the raw materials, ingredients or food contact packaging likely to have					
-	chemical hazards present? (Refer to Chemical Hazards worksheet)					
3	Are the raw materials, ingredients or food contact packaging likely to have					
	physical hazards present? (Refer to Physical Hazards worksheet)					
4	Are there any characteristics in the composition of the food during which can					
	prevent a hazard? E.g. Preservatives, pH, Water Activity					
5	Does the food permit survival or multiplication of pathogens and at which stages?					
6	Does the process include a controllable step that destroys pathogens or their					
-	toxins? (Consider spores)					
7	Is it possible the product could be subject to recontamination?					
8	Is product contamination (consider direct and indirect contamination) with					
	hazardous microbiological organisms from equipment, process environment					
9	or personnel likely to occur? Is product contamination (consider direct and indirect contamination) with					
,	hazardous chemical substances from equipment, process environment or					
	personnel likely to occur?					
10	Is product contamination (consider direct and indirect contamination) with					
	hazardous physical objects from equipment, process environment or					
11	personnel likely to occur? Will the food be heated by the consumer?					
12	Is it likely that the food contains viable spore forming pathogens?					
13	Is it likely that the food contains viable non spore forming pathogens?					
14	What is the normal microbial content of the food stored under proper conditions?					
15	Does the microbial population increase during the time the food is stored before consumption?					
16	Does that increase in microbial population alter the safety of the food?					
17	Does the layout of the facility provide an adequate separation of raw materials from ready-to-eat foods?					
18	Will the equipment provide the time and temperature control that is necessary to meet critical limits?					
19	Is the equipment reliable or is it prone to frequent breakdowns?					



Interactive HACCP Training & Exam

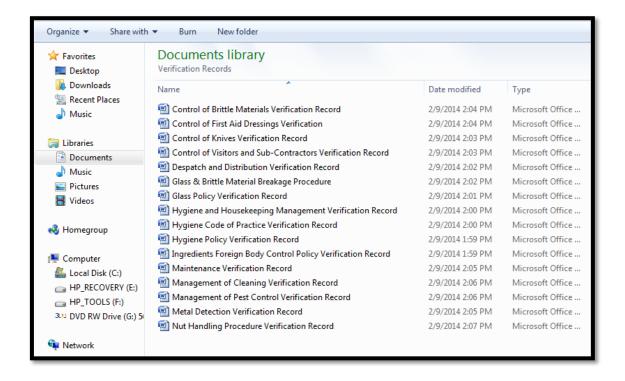
An interactive and illustrated PowerPoint HACCP training presentation is supplied to train your food safety team in the preliminary steps to a Hazard analysis, the principles of HACCP and how to utilise the HACCP calculator in implementing your HACCP system.

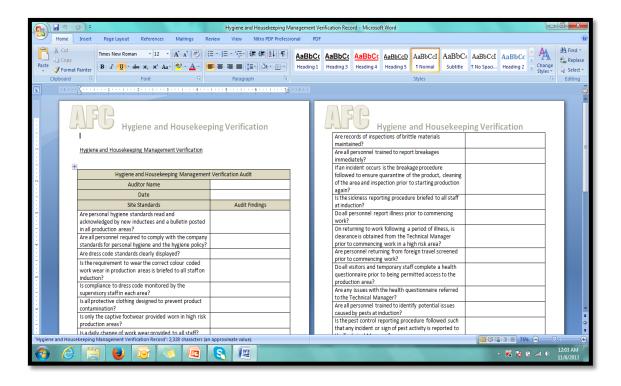




Validation & Verification Records

30 plus sample validation and verification records covering preprequistite programmes and CCP validation.





SQF FSQMS Verification Audit Templates

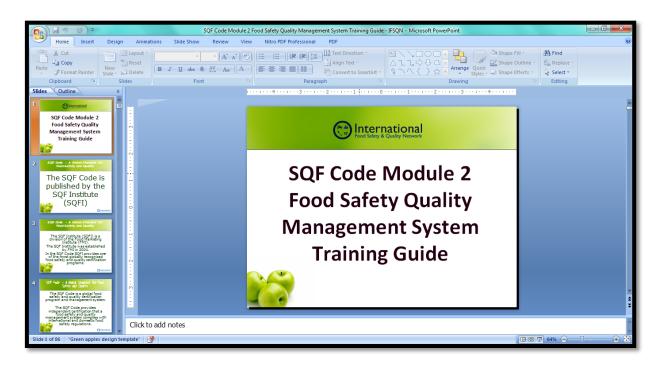
4	Maddle 2 COT Control of Control	Evidence	Available					
5	Module 2: SQF Systems Elements	Yes	No					
6	2.1.1 Management Policy (M)							
	A documented policy statement, signed by the senior site manager, that commits to meeting regulatory and customer							
	requirements and indicates how those requirements shall be met; setting and achieving food safety and quality objectives;							
	reviewing food safety and quality objectives on aregular (at least annual) basis; and continually improving their SQF food							
7	safety and quality management System.							
8	The currency of the policy statement.							
	The availability of the policy statement to all staff within the facility. This includes confirming employee understanding of							
9	the policy statement.							
10	Food safety and quality objectives are established and realistic.							
11	Activities within the facility meet regulatory and customer expectations.							
	Activities within the facility reflect established food safety and quality objectives. The auditor may seek company food							
12	safety meeting minutes and check if management participated in these meetings.							
13	The policy statement, including food safety and quality objectives, is reviewed at least annually.							
14	2.1.2 Management Responsibility (M)							
	There is a current, documented organizational structure in place that identifies those responsible for food safety and quality,							
15	and their interrelationship, and is agreed by senior management.							
	Job descriptions are in place for positions within the supplier's facility that have responsibility for food safety and quality.							
	The auditor may question why positions have been vacant for a long period of time or the site chooses to use a large,							
16	temporary labor pool.							
	Adequate resources are in place to meet food safety and quality objectives and the requirements of the SQF System. This							
	includes coverage for all operational shifts and absences.							
H	Module 2 Module 11 Sheet2 Sheet3 1							
Rea	dy							

Internal Auditor Training & Exam



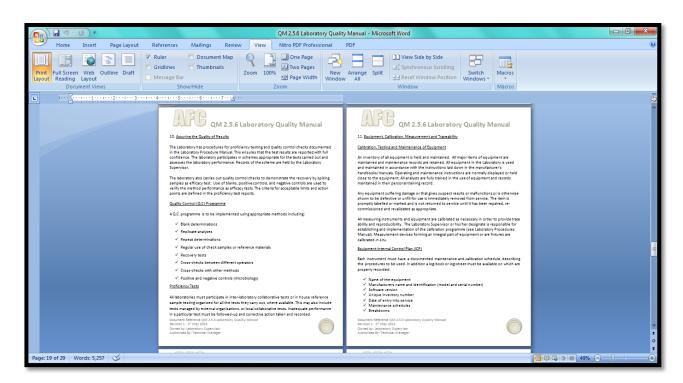
SQF Code Training Modules 2 & 11

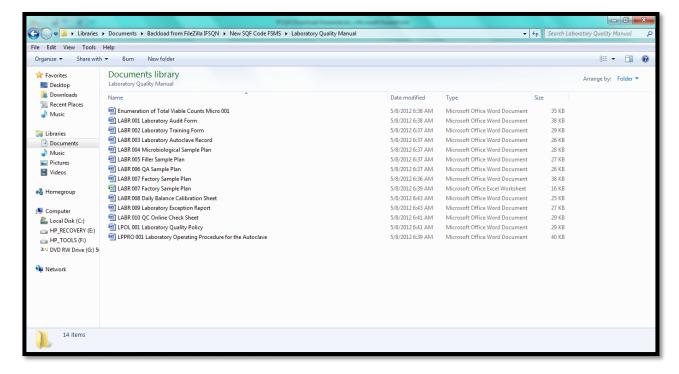
Training Presentations for Module 2: SQF System Elements and Module 11: Good Manufacturing Practices for Processing of Food Products are provided. The presentations will introduce the SQF Code to employees and explain how to start the process of implementing an SQF compliant Food Safety Management System.





Laboratory Quality Manual

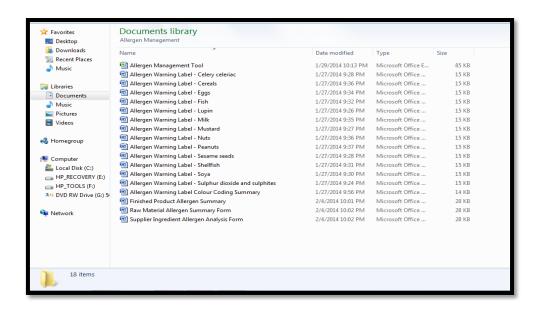


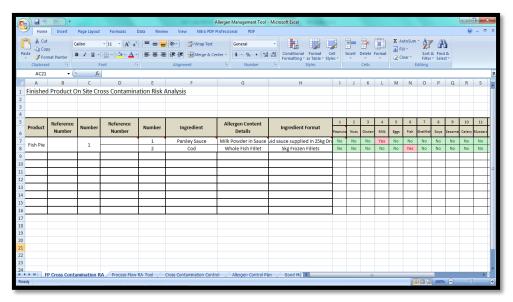


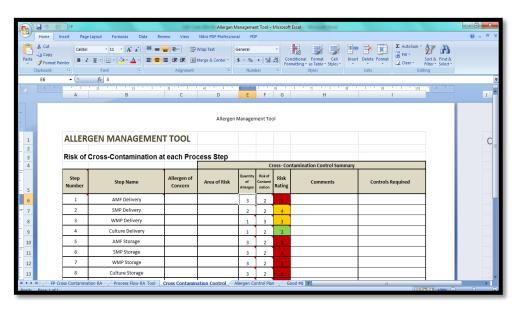
Free online support via e-mail

We provide online support and expertise to answer your questions and assist you in developing your SQF Food Safety and Quality Management System until you achieve certification.

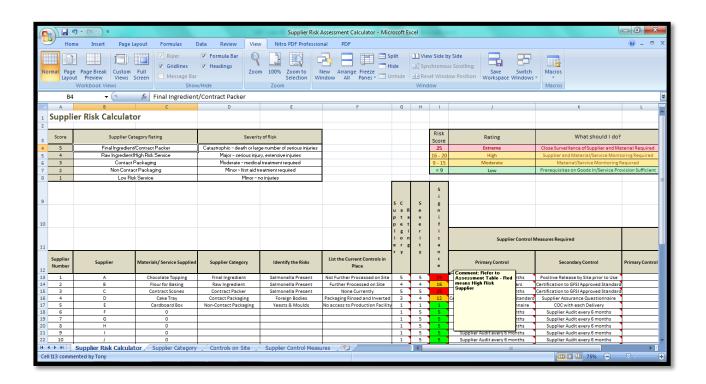
New! Allergen Management Module & Risk Assessment Tool



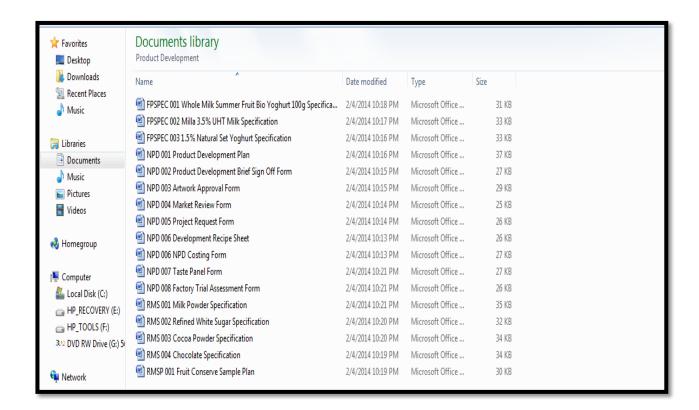




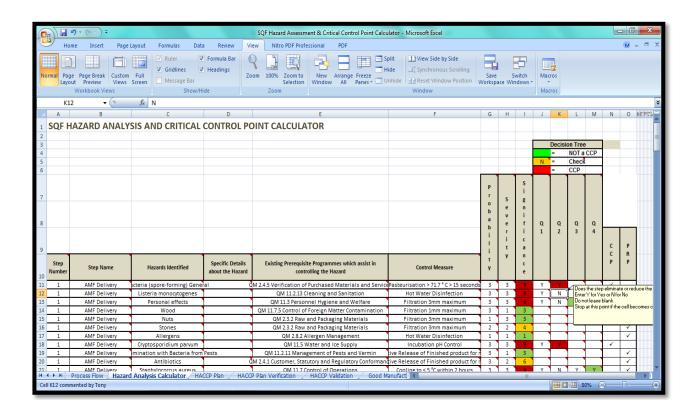
New! Supplier Risk Assessment Tool



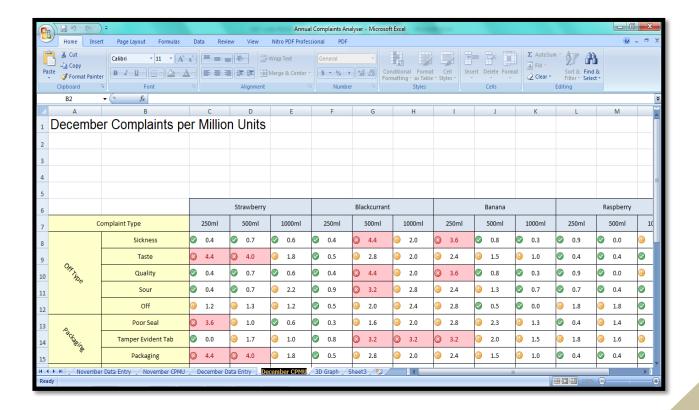
New! Product Development Module



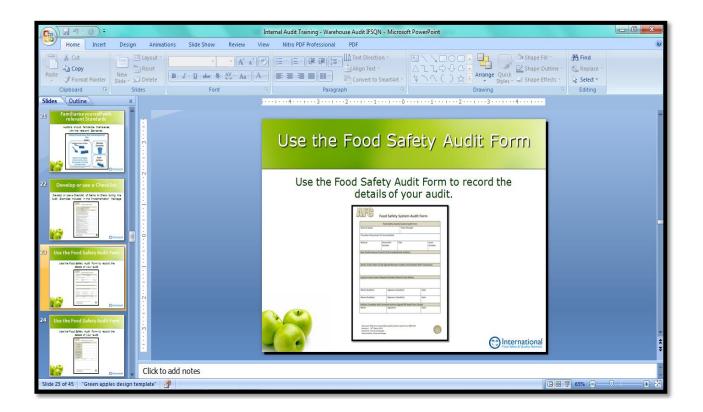
New! SQF HACCP Calculator



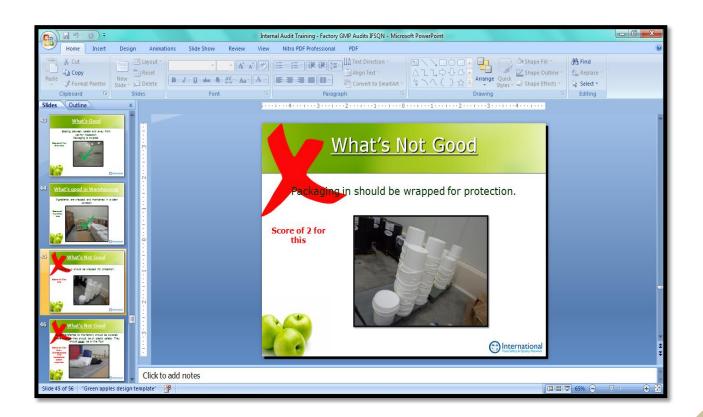
New! Complaint Management Guidelines & Analyser



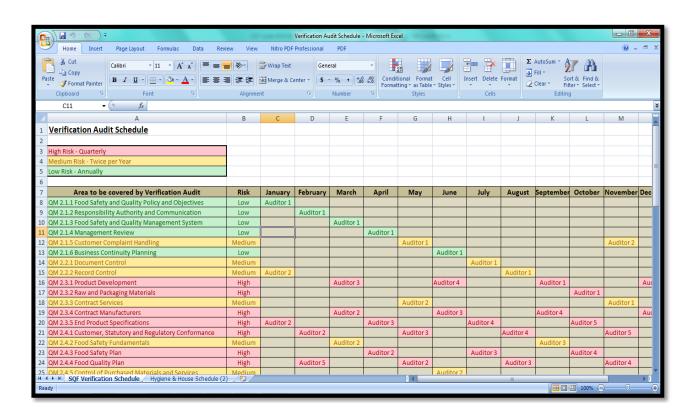
New! Extended Internal Audit Training

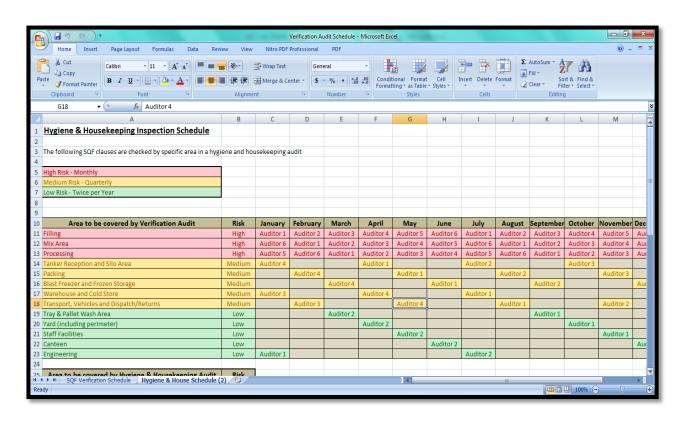


New! GMP Audit Training



New! Verification Schedule Risk Assessment Tool and Template





The SQF Code Implementation Package has been designed to overcome the problems that can be encountered when implementing an effective system including:

- Lack of pre-requisite programmes
- Over-complex and unmanageable systems with too many critical control points (CCPs), partly resulting from a misunderstanding of the role of prerequisite hygiene programs (PRPs) and an inability to conduct proper hazard analysis.
- Ineffective monitoring and corrective actions due to poor training and verification procedures.
- Excessive documentation and lack of focus due to over-
- complex systems.
- Poor validation and verification due to lack of expertise.
- Over complication of HACCP implementation

When a business has a good understanding of Food Safety principles and has the commitment and resources to carry them out, a Food Safety Management System will deliver the promised benefits. Small to medium organisations found in the food industry, have fewer resources compared with large companies, and so find it difficult to implement an effective system.

The SQF Code Implementation Package is designed to help organisations tackle the task of implementing an effective system and progress to certification. As Tony Connor explains the SQF Code Implementation Package gives organizations a head start in developing their system and preparing for certification:

"The package includes Food Safety Procedures covering a comprehensive range of prerequisite programmes which enable an organisation to put in place fundamental food safety procedures that are compliant with the SQF Code. The system also provides guidance on how to manage and implement a HACCP system and determine critical control points (CCPs). This process is aided by our implementation tools, training guides and checklists which completely simplify the implementation process."

"As a bonus our SQF Code Implementation Package is backed up by expert support which is always available to provide assistance in developing the system."

Click here to order the SQF Code Implementation Package